

Fixed Angle Beveling Machine

CB 18

The CB-18 Fixed Angle Self Propelled Beveling Machine will carry out weld preparation bevels on steel plate and pipe with material thickness from .23" (6mm) up to 1.57" (40mm) and a minimum pipe diameter of 5" (127mm) in a very quick, noiseless and efficient way, avoiding the production of flame, smoke and dust. The machine will travel at a speed of 10' (3m) per minute. Operation of the machine is very simple and requires little skill to operate. It is designed for heavy plate fabrication and is extremely rugged and durable.



- No inserts needed
- Performs outside diameter bevels
- Easy setup
- Self-propelled with support of a trolley or crane
- Can bevel any length


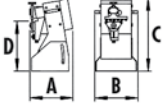

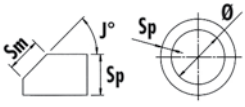



The beveling angle can vary from 22.5°, 30°, 37.5° and 45° by simply replacing the roller group. The machine can be used in a stationary manner by hand feeding smaller parts or can be equipped with an optional height adjustable cart for traveling the length of large plates.



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Accessories for CB 18

<i>Product</i>	<i>Part Number</i>
Manual Trolley	CB537

						
Volt 400				included	optional	optional
HP Kw	A B C D	Kg	Sm Sp Omin m/l'	FR1/K30	K37/K45	CAR 44
1 0.75	550 350 650 340	50	0=18x30° 5=40 110 3	n°1 30°	37.5°/45°	H=480÷800



CB 18 Technical Specifications		
Motor power	Hp	1
	KW	0.75
Voltage	V (N.A.)	220/480/60/3
Plate thickness	Inch	0.23 to 1.57
	mm	6 to 40
Cutting speed	Ft/min	9.8
	Mt/min	3
Fixed working angle	°	30
Weight	Lbs	110
	Kg	50
Rollers		
Standard	30°	
Optional	22,5°-37, 5°-45°	

*All information subject to change without notice.



CB 18 BRO-0110