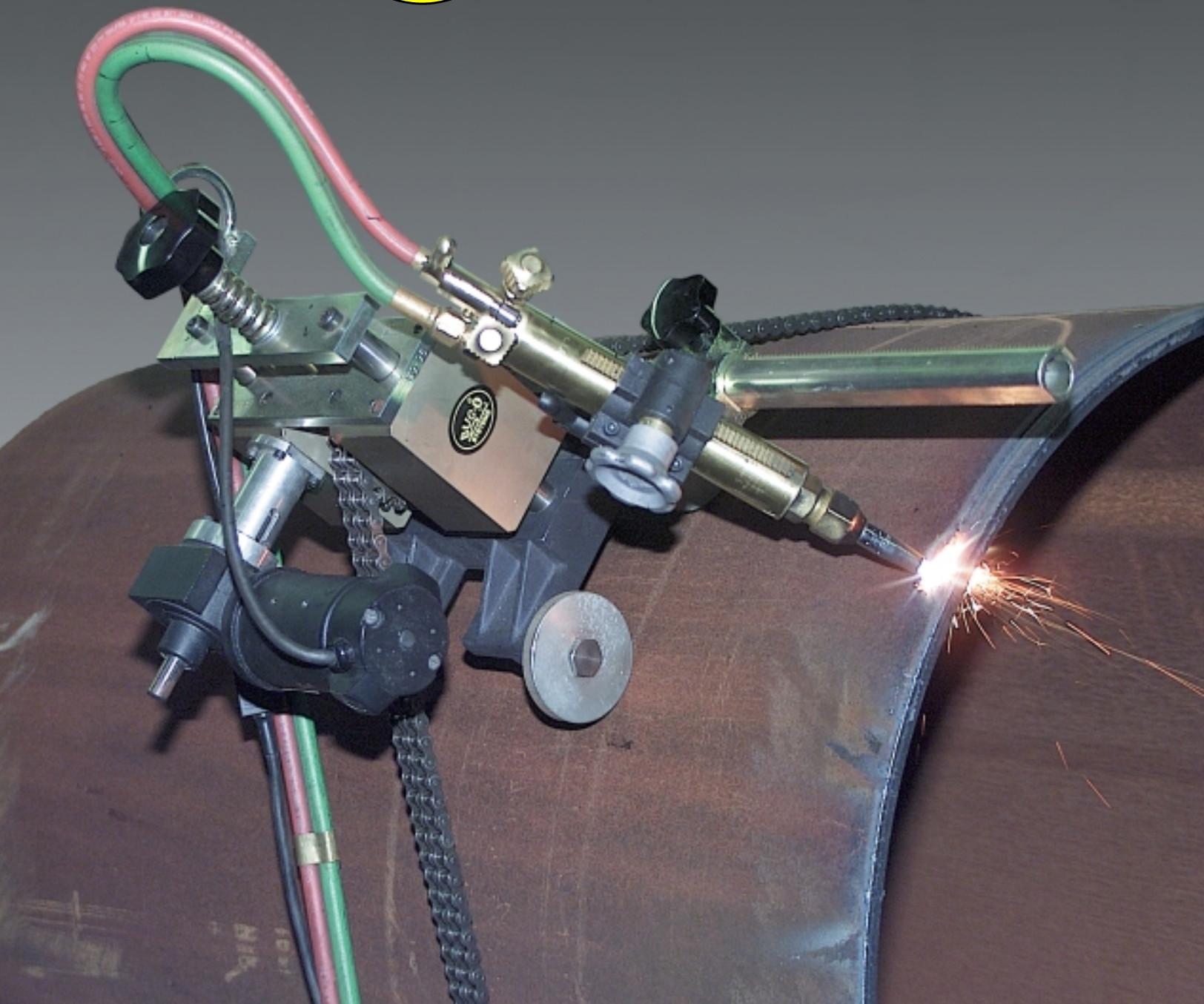


Pipe-Bug

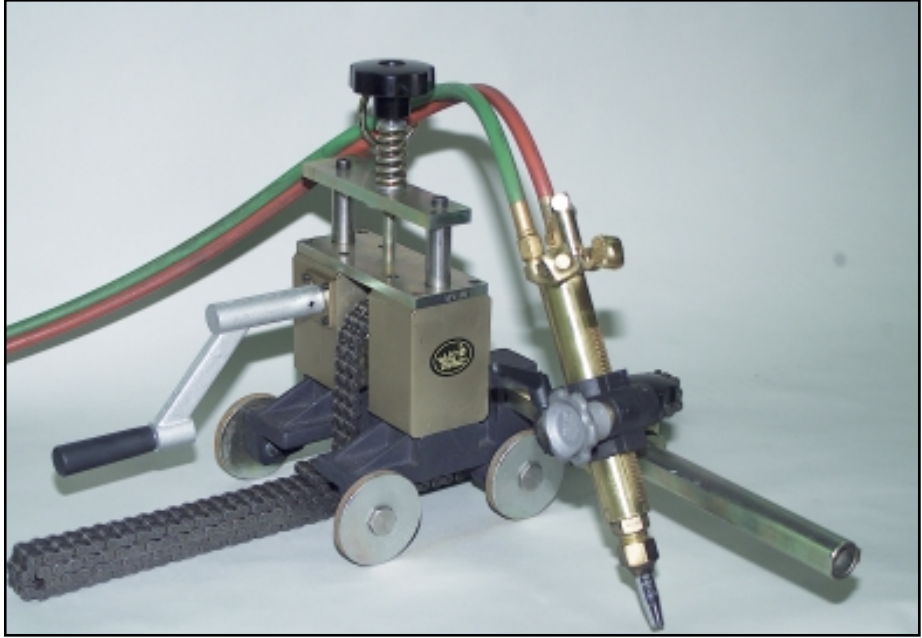
Motorized & Manual Chain
Driven Pipe Cutting Machines
From Bug-O Systems.



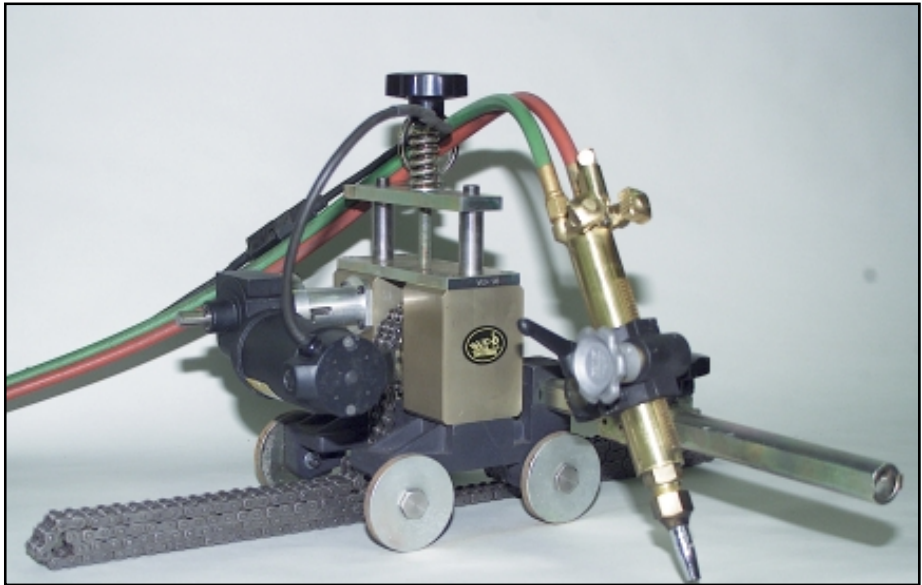


THE PIPE-BUG

BUG-O Systems Pipe-Bug provides a quick, economical way to cut and bevel pipe. One machine can be fitted to cut any size pipe beginning at a 3" (7.6mm) diameter. Triple link chain and precise control of chain tension on the traveling wheels give the Pipe-Bug the straightest cutting capability of any type of chain machine available. For pipe diameters above 18" (457mm) or cuts that must be made with the machine in the horizontal position, use of a guide strip is recommended. (see page 4)



Manual Pipe-Bug. Part # 05-0520-000
Weight: 34 lbs. (16kg) Shipping Weight: 39 lbs. (18kg)



Motorized Pipe-Bug 110V. Part # BUG-05-0520-M00
Weight: 42lbs (19kg) Shipping Weight: 47 lbs. (22kg)
Motorized Pipe-Bug 230V. Part # BUG-05-0520-ME2
Weight: 56 lbs. (26kg) Shipping Weight: 61 lbs. (28kg)

A motorized Pipe-Bug sets a constant travel speed of the torch making cleaner cuts that reduce grinding and clean-up time.



THE PIPE-BUG - Chain Kits

Pipe-Bug Chain Kits come with the length of chain required for the particular pipe or tube diameter, connecting link, screw and nuts. Purchasing individual Chain Kits help reduce costly set up time. Chain lengths can be shortened or lengthened to fit different diameters.

Description	Part Number	Net Weight
Chain Kit For 8" (219mm) pipe	BUG-01-0520-008	4 lbs. (1.8kg)
10" (273mm) pipe	BUG-01-0520-010	4 lbs. (1.8kg)
12" (330mm) pipe	BUG-01-0520-012	5 lbs. (2kg)
16" (408mm) pipe	BUG-01-0520-016	6 lbs. (2.7kg)
20" (508mm) pipe	BUG-01-0520-020	7 lbs. (3kg)
24" (609mm) pipe	BUG-01-0520-024	8 lbs. (3.6kg)
30" (762mm) pipe	BUG-01-0520-030	9 lbs. (4kg)
36" (914mm) pipe	BUG-01-0520-036	11 lbs. (5kg)
42" (1066mm) pipe	BUG-01-0520-042	13 lbs. (5.9kg)
48" (1219mm) pipe	BUG-01-0520-048	14 lbs. (6.4kg)

Individual chain lengths used for extending pre-existing chain - 18" (457mm) long - 05-0520-007

Length of chain required for various pipe diameters.

Pipe Diameter	3" 76mm	4" 114mm	6" 168mm	8" 219mm	10" 273mm	12" 330mm
Chain Length	24.44" 621mm	28" 710mm	33.875" 860mm	39.75" 1010mm	46" 1170mm	52.375" 1330mm

Pipe Diameter	14" 355mm	16" 408mm	18" 457mm	20" 508mm	22" 558mm	24" 609mm
Chain Length	55.125" 1400mm	62.25" 1580mm	68.375" 1735mm	72.875" 1850mm	79.25" 2013mm	85.4375" 2170mm

Pipe Diameter	26" 660mm	28" 711mm	30" 762mm	32" 812mm	34" 864mm	36" 914mm
Chain Length	91.375" 2320mm	98" 2490mm	103.125" 2620mm	111" 2820mm	117.67" 2989mm	123.54" 3138mm

For pipe diameters and chain lengths not listed consult factory.



THE PIPE-BUG

Guide Strips for extra precision on larger pipe.

For larger pipe sizes [above 18" (457mm)] the use of a Guide Strip is recommended. Guide Strips reduce set up times as the Pipe-Bug does not have to be rotated around the pipe to align the chain on the pipe.

Selecting the right Guide Strip.

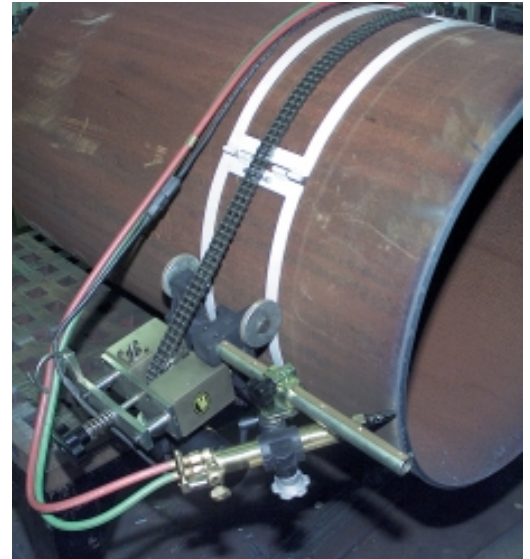
Pipe-Bug Guide Strips are sold in sections. There are four basic sections - the head, tail, short center and long center sections.

To choose the right Guide Strip find your pipe size in the left column then order the type and quantity of head, tail and short and long sections as indicated in the column.

Pipe Range (in/mm)	Head	Tail	Short Center Section	Long Center Section
	Quantity Required	Quantity Required	Quantity Required	Quantity Required
18-32/610-813	1	1	1	
18-36/864-914	1	1		1
18-48/1118-1219	1	1	1	1
18-52/1270-1321	1	1		2
18-58/1372-1473	1	1	2	1
18-64/1524-1625	1	1	1	2
18-72/1674-1829	1	1	2	2

Pipe-Bug Guide Strip

Description	Part Number	Net Weight
18"-32" (457-813mm) Guide Strip Kit	BUG-05-0520-012	12 lbs. (5.4kg)
18"-48" (457-1219mm) Guide Strip Kit	BUG-05-0520-013	15 lbs. (6.8kg)
Head Section	BUG-05-0520-013B	4.7 lbs. (2kg)
Tail Section	BUG-05-0520-013D	3.6lbs. (1.6kg)
Short Center Section	BUG-05-0520-013C	3.2lbs. (1/5kg)
Long Center Section	BUG-05-0520-013A	4.3 lbs (2kg)



BUG-O SYSTEMS

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